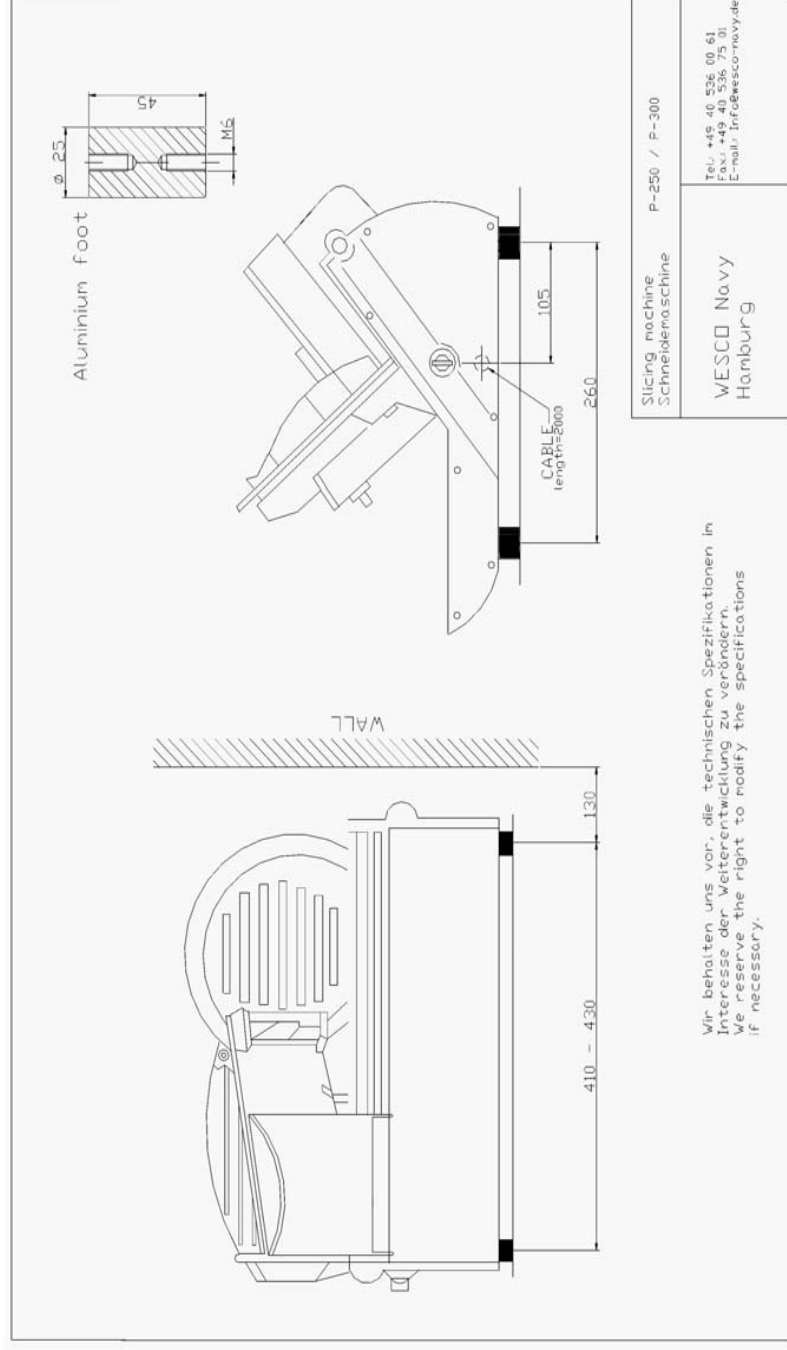




## Slicing Machine

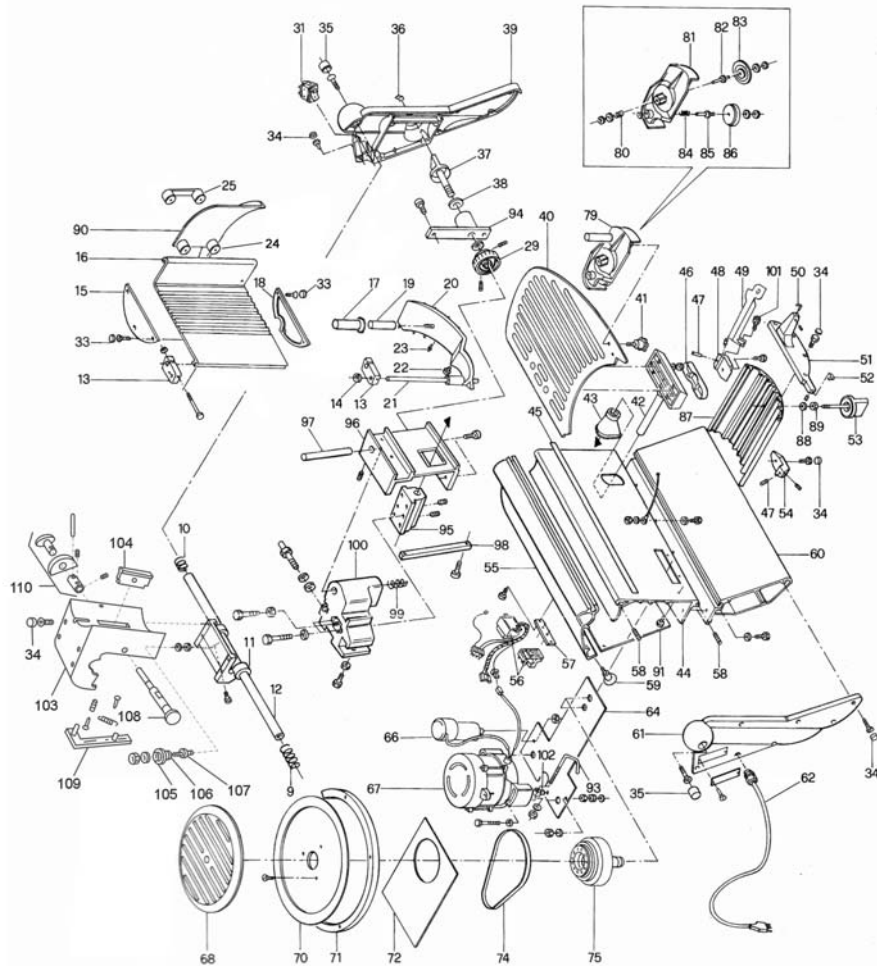
Manual  
Spare Part List  
**P-250**  
**P-300**

**WESCO Navy GmbH**  
Zitterpappelweg 9  
D-22391 Hamburg  
Tel.: +49 40 5360061  
Fax: +49 40 536 75 01  
Info@wesco-navy.com



Wir behalten uns vor, die technischen Spezifikationen in  
 Interesse der Weiterentwicklung zu verändern.  
 We reserve the right to modify the specifications  
 if necessary.

Slicing machine Schneidemaschine	P-250 / P-300
WESCO Navy Hamburg	Teil: +49 40 536 09 61 Fax: +49 40 536 09 62 E-mail: info@wesco-navy.de



## 1 INTRODUCTION

We thank you to have chosen us. The machine you have chosen is built by using quality materials and up-to-date technologies. Your safety as well as that one of your customers and users is very important: the following instructions allow a safe machine use.

## 2 SAFETY

### 2.1 USE MANUAL

All operators involved in the present machine use, in installation, in maintenance and servicing, must be skilled enough and they must read this use manual carefully.

It is important that not qualified persons or children do not use, even by chance, this machine.

### 2.2 USED SYMBOLOGY IN USE MANUAL



#### CAUTION:

It means that if instruction is not followed, somebody could be injured.



#### ADVICES:

Useful information in order to obtain a better and safer machine use.

### 2.3 MAIN DANGER SOURCES

- Cutting danger: the machine has a sharp blade driven by a motor.
- Electric danger: the machine is fed by electric voltage.

### 2.4 NOISE

Machine noise is, in every phase of its use, lower than 70 dB.

### 2.5 PLACE OF WORK

The place of work must be cleaned and tidied up; do not place knives, rags or other things under the machine base.


### 2.6 WORK DRESSES AND PERSONAL PROTECTIONS

Anybody who uses this machine must wear close-fitting and clean dresses according to hygienic rules.

When blade maintenance and cleaning are carried out, it is important to use wrist protection gloves.

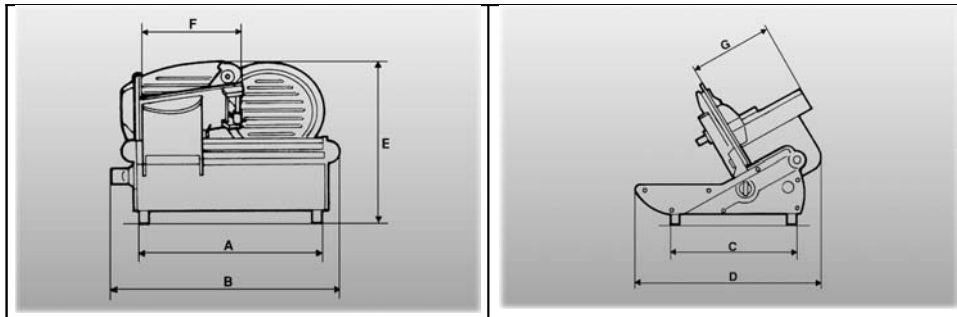
## 2.7 MAIN SAFETY DEVICES

- Blade-cover: it safeguards blade rim along all the circle part which is not used to cut.
- Food-pusher, plexiglas guard, platform guard knob: they restrict contact risk with blade near the cutting area.
- Electric installation: all voltaged parts are insulated.
- NVR breaker: when operated it turns the machine off. It does not allow unintentional starting when normal electric feeding is put back after a breaking off.





 Daily check before starting work, or after a maintenance intervention that all safety devices are working right.  
In case of danger switch off the machine by acting on the switch and disconnect plug.  
Periodically check feeding cable integrity.

 It is forbidden taking off, changing or making useless safety devices.

## 3 TECHNICAL DATA



	A	B	C	D	E	F	G
<b>P-250</b>	460	540	310	430	370	230	240
<b>P-300</b>	480	625	310	430	415	255	280

Blade	Cut thickness	Cut capacity		Power	Net weight
250 mm	15 mm	 215x145 mm	 175 mm	0,25 HP	23 Kg
300 mm	15 mm	 245x175 mm	 200 mm	0,30 HP	25 Kg

057	TERMINAL BLOCK PLATE	10126
058	STUD	1PRG835
059	FOOT	10062
060	SLICE RECEIVING TRAY 250	10006
060	SLICE RECEIVING TRAY 300	10007
061	REAR SIDE COVER	10025
062	CORDSET	07508
064	MOTOR ANCHORING PLATE	10046
066	CAPACITOR	07402
067	MOTOR 250	10068
067	MOTOR 300	10069
068	BLADE COVER DISC 250	10013
068	BLADE COVER DISC 300	10014
070	BLADE DIAM.250	08011
070	BLADE DIAM.300	08020
071	BLADE RING GUARD 250	10019
071	BLADE RING GUARD 300	10020
072	HEAD PROTECTION PLATE 250	10042
072	HEAD PROTECTION PLATE 300	10043
074	BELT 250	10044
074	BELT 300	10045
075	PULLEY ASSY W.S/S BEARING 250	0095
075	PULLEY ASSY W.S/S BEARING 300	0096
079	SHARPENER ASSY	0032
080	SHARPENING SPRING	08707
081	SEPARATED SHARPENER HOUSING	CORAF433
082	PIN: SHARPENING STONE	ALAF435
083	SHARPENING STONE	MOLAF41
084	SPRING:DEBURRING STONE	08708
085	DEBURRING STONE SHAFT	10088
086	DEBURRING STONE	MOLSB41
087	HEAD 250	10000
087	HEAD 300	10001
090	FINGER GUARD	06105
091	BOTTOM COVER 250	10094
091	BOTTOM COVER 300	10095
093	BELT TIE ROD	10089
094	KNOB SUPPORTING ASSY	0074
095	REGULATOR PLATE MOVEM.CLAMP	10121
096	REGULATOR PLATE MOVEMENT BOX	10122
097	REGULAT.PLATE SLIDING SHAFT	10054
098	REG. PLATE MOVEM.FITTING PLATE	10124
099	SPRING	10086
100	REGULATOR PLATE MOVEMENT	10120
101	SLICE SCRAPER GRUB SCREW	10119
102	TIR-ROD ATTACHMENT	10102
103	PLATFORM MOUNTING	10017L
104	PLATFORM CAM	10018
105	DERLIN ROLLER	09365
106	ROLLER BUSHING	09003
107	ROLLER CAM	10058
108	CAM SHAFT INTERLOCK	10143
109	KEY ASSY INTERLOCK	0091
110	INTERLOCK KNOB ASSY	0088


## SPARE PART LIST

RIF.	DESCRIPTION	CODE
000	ASSEMBLED PLATFORM 250	0038
000	ASSEMBLED PLATFORM 300	0039
009	SPRING	10064
010	SPRING	10093
011	CARRIER	10010
012	SLIDING BAR 250	10050
012	SLIDING BAR 300	10051
013	BRACKET	10036
014	RUBBER SPACER PRIMA 250/300	10101
016	PLATFORM 250	10008
016	PLATFORM 300	10009
017	HANDLE: FOOD PUSHER	06903
018	PLATFORM FRONT GAUGE 250	10021
018	PLATFORM FRONT GAUGE 300	10022
019	SPACER:FOOD PUSHER HANDLE	09062
020	FOOD PUSHER 250	10015
020	FOOD PUSHER 300	10016
021	PLATFORM TIE ROD 250	10052
021	PLATFORM TIE ROD 300	10053
022	FOOD-PUSHER PAD	09162
023	NAIL OF FOOD-PUSHER	09038
024	PLASTIC GUARD SPACER	10110
025	HANDLE: PRODUCT HOLDER	06021
029	SLICE THICK.CONTROL CAM	10031
031	SWITCH CE	10116
034	SMALL CAP	10027
035	BIG CAP	10028
036	LENS	10029
037	REGULATOR KNOB	10033
039	FRONT SIDE COVER	10026
040	REGULATOR PLATE 250	10011
040	REGULATOR PLATE 300	10012
042	REGULATOR BRACKET	10037
043	BELLOWS	10038
044	HEAD HOLDING BASE 250	10002
044	HEAD HOLDING BASE 300	10003
045	ADHESIVE BAND 250	10104
045	ADHESIVE BAND 300	10106
046	REGULATOR PLATE SUPP.CAP	10040
047	LITTLE PIN (RING)	10087
048	BLADE SCRAPER HOLDER	10041
049	BLADE SCRAPER	06791
050	RING UPPER BRACKET	10090
051	HEAD CAP	10035
052	RING SIDE BRACKET 250	10091
052	RING SIDE BRACKET 300	10092
053	BLADE COVER KNOB	10034
054	RING SUPPORT	10085
055	CARRIAGE SLIDING BASE 250	10004
055	CARRIAGE SLIDING BASE 300	10005
056	CONTROL CIRCUIT	10117

## 4 INSTALLATION

### 4.1 TRANSPORT

At machine receipt check that packing is complete. All packaging components are classified as solid urban waste; do not dispose of them in the environment.

 complaints in case of failures occurred during transport must be made known to shipping agent; the machine travels at buyer risk. Take the machine out of the packaging by seizing it by its base; machine weight is specified in the chapter "Technical Data".

### 4.2 INSTALLATION PLACE REQUIREMENTS

The plane on which the machine is installed must be stable, not inclined, balanced, at a right height in order to obtain a right work position. Bearing surface sizes must take machine overall dimensions shown in the chapter "Technical Data" into consideration.

Working area must be dry, away from heating sources and from passing gangways; it must allow an easy normal machine use, cleaning and maintenance.

### 4.3 ELECTRIC CONNECTION

The machine has a feeding cable to be connected to a fixed plug with breaker and with magnetothermic protection.

Make sure that mains voltage is equal to that one shown on machine identification shield.

After checking machine is all right, drive the breaker to turn the blade.


## 5 MACHINE USE


### 5.1 FORESEEN USE

The machine must be used to cut eatable products with sizes which are in relation to cutting capacity shown in chapter "Technical Data" and with a weight that does not endanger its balance.

Frozen products are not foreseen, as well as those ones with bones or too much seasoned.

### 5.2 CUTTING

 Before machine starting always check right working safety devices and machine cleaning.


 Before product loading or unloading on the platform, check that regulator knob is on home position and that blade is at a standstill.

Bring the platform at starting position, towards operator; lift the food-pusher and put the product to be cut on the platform, in contact with the regulator plate stop product with food-pusher, turn regulator knob till to obtain the required thickness; press the switch to start the blade; by seizing knob with the right hand make the platform slide by alternating movement and carry out cutting. Pick up slices in their exit area.

When cutting is finished, switch the machine off by operating the switch and place again regulator knob on home position.

## 6 CLEANING AND MAINTENANCE

### 6.1 CLEANING

 Disconnect the machine from current tap and check that regulator knob is on home position, before starting with cleaning.

Cleaning must be carried out at least once a day.

Do not use abrasive materials, poisonous cleanings, based on soda or chlorine; besides avoid water and steam spouts.

Use a damp cloth and PH neuter dish detergent; remove any kind of detergent remainders before using the machine.


Check that the machine is fully dry before connecting it to the current outlet.

Platform can be removed by positioning regulator knob at “Zero”; pull the platform towards operator thus overcoming spring strength then rotate the knob located under the platform to the left and remove the platform.

When platform is removed the regulator plate cannot be opened.

To fit the platform back again proceed with backward sequence thus making sure that the platform is thoroughly inserted in its initial position.


To clean the central part of the blade and the blade cover disassemble the blade cover by unscrewing the blade cover knob.


 Disassembly of the blade is an extraordinary service requiring skilled personnel intervention. Blade can be disassembled by unscrewing the 3 screws locking it and by lifting it up from its seat.

### 6.2 LUBRICATION

Lubricate at least once a month; sliding bar and food-pusher shaft using paraffin oil.

### 6.3 SHARPENING

 Carry on with blade sharpening after checking that machine is switched off and after carrying out its cleaning.

 It is necessary that blade is cleaned and grease is very well removed.

Turn regulator knob placing it on thickness **(15)** fit sharpener to regulator plate by inserting its pin in the correponsing hole and fix it by screwing the knob. Place regulator knob on thickness **(12)** drive the breaker to start sharpening for about 30 seconds. Finish sharpening by placing for about two seconds regulator knob on thickness **(17)**.

Switch off the machine, place again regulator knob on thickness **(15)** and disassemble sharpener.

Take back regulator knob on home position and clean again blade and near areas.

### 6.4 PRODUCT WASTE DISPOSAL



The use of the WEEE Symbol indicates that this product may not be treated as household waste. By ensuring this product is disposed of correctly, you will help protect the environment. For more detailed information about the recycling of this product, please contact your local authority, your household waste disposal service provider or the shop where you purchased the product.

## WIRING DIAGRAM

